

6319491 & 6319491-BR,
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2014-2019
TOYOTA 4 RUNNER



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Torch/X-Metal 3 Pc. Grille Kit

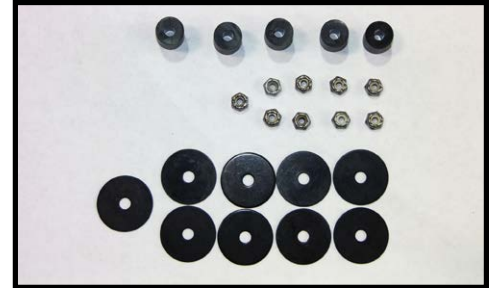
Installation time: 35 min.

TOOLS REQUIRED:

Flat/Phillips Screwdrivers
Socket Set

PARTS LIST

(3) Mesh Grilles
(9) "1 Black Fender Washers
(9) 6/32" Nylon Lock Nuts
(5) Black Nylon Spacers



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Radiator Cover Removal

Take a flat screwdriver and press down on the center portion of of 13 plastic pop clips located on the top of the plastic radiator cover and remove the plastic pop clips from the radiator cover (Fig 1). Remove the radiator cover, this will give you access to the rear of the factory grille.



Step 2 Upper 2 pc. Grille Installation

Place the two mesh grilles into the factory grille openings (Fig 2). The threaded studs on the back of the mesh grilles will insert through the factory grille.





Step 3

Reach down behind the factory grille and locate the threaded studs on the back of the mesh grille, they should have inserted through the factory grille. Take four flat washers and install them onto each of the upper grille threaded studs, take four nylon lock nuts and install them after the washers onto the threaded studs and tighten (Fig 3). The upper mesh grilles are now complete.



Step 4 Lower Grille Installation

In order for the Torch bumper grille to recess back into your factory bumper opening it is necessary to cut a 24"x4" opening in the center of your factory bumper grille. Measure and mark on the factory bumper mesh 12" outward from the centerline to the sides and 1" inward from the top and bottom of the factory bumper opening. Use a pair of wire cutters to snip the factory mesh grille bars leaving a 24" wide by 4" tall opening in the center of the factory bumper opening (Fig 4). You can use masking tape to mark where the cutting will occur.



Step 5 Lower Grille Installation

Place the five black plastic spacers from the parts bag onto the five threaded studs on the back of the bumper mesh grille (Fig 5).





Step 6

Insert the mesh grille into the factory bumper opening, the side of the mesh grille with two threaded studs will be on the top and the side with three welded studs will be on the bottom (Fig 6). Fully insert the mesh grille into the bumper opening, the threaded studs will insert through the factory grille.



Step 7

Reach down behind the factory grille and locate the threaded studs on the back of the bumper mesh grille, they should have inserted through the factory grille. Take five flat washers and install them onto each of the bumper mesh grille threaded studs, take five nylon lock nuts and install them after the washers onto the threaded studs and tighten (Fig 7). The bumper mesh grille is now complete. Reinstall the plastic radiator cover and the plastic pop clips. Installation complete.

