



**INSTALLATION INSTRUCTIONS**  
ACCESS RACK GATE LOCKS

**PART NUMBER**  
Z830001

**TOOLS**  
3/16" drill bit  
5/16" drill bit  
Drill  
Center punch  
Hammer



4. Drill a 3/16" pilot hole, then drill a 5/16" final hole as shown.



1. With the gate closed and both locking pins in place to secure the gate shut, mark the center of the locking pin hole through the collar as shown.



5. Using the provided lock key, unlock the lock assembly and slide the lock pin through the drilled holes.



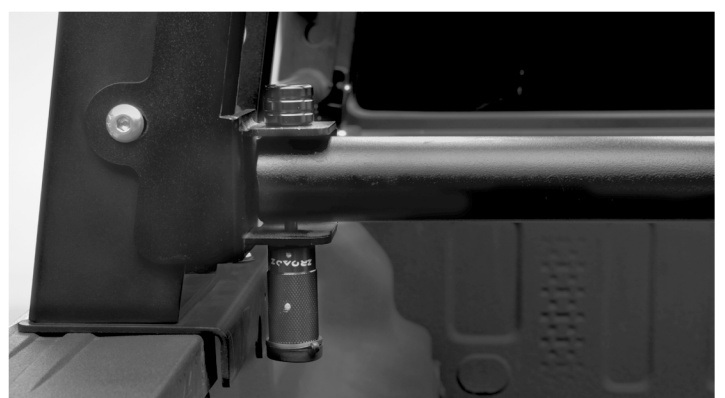
2. Drill a 3/16" pilot hole, then drill a 5/16" final hole as shown.



6. Place the lock body onto the lock pin and push the end of the lock in to latch closed.



3. Repeat Step #1 on the reverse side of the shaft and mark the center of the locking pin hole.



7. To install on the rear gate, replace one side of the lock pins with the lock assembly.